

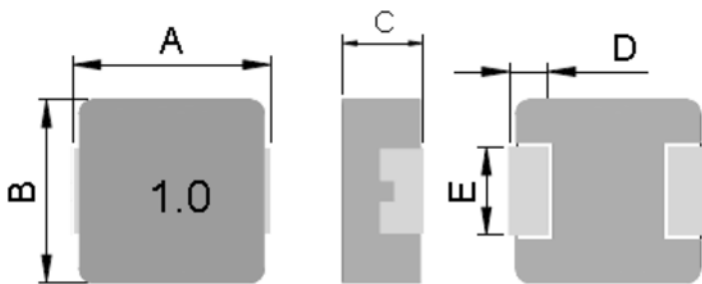
## FEATRLRES

- Carbonyl Powder.
- Compact design.
- High current · low DCR · high efficiency.
- Very low acoustic noise and very low leakage flux noise.
- High reliability.
- 100% Lead(Pb)-Free and RoHS compliant.

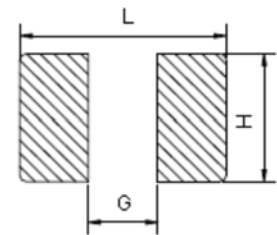
## APPLICATIONS

- Note PC power system , incl. IMVP-6
- DC/DC converter .

## CONFIGLRATIONS & DIMENSIONS ( unit in mm )



### Recommended Land pattern



Type	A	B	C	D	E	L	G	H
HMLP0412HP	4.45±0.25	4.06±0.25	1.0±0.2	0.76±0.3	2.0±0.2	5.2	2.2	2.3

Note:

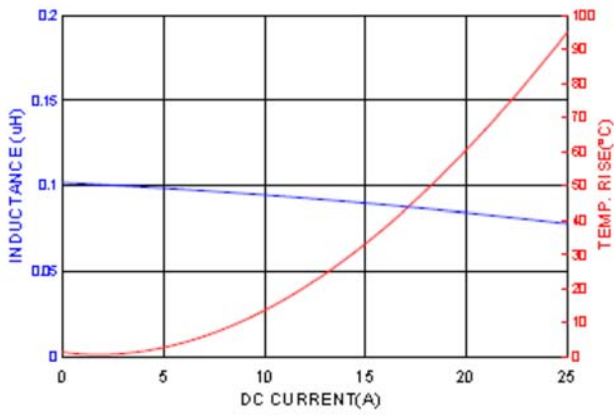
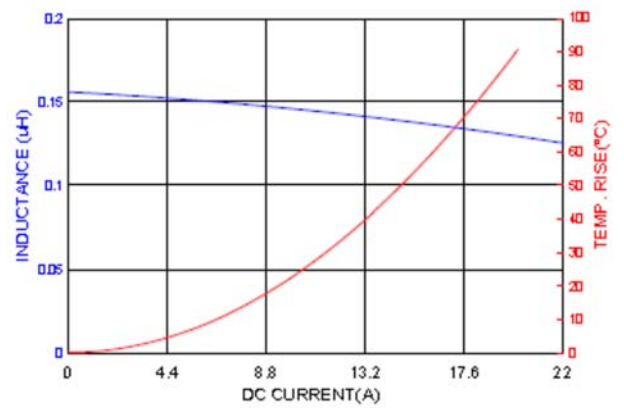
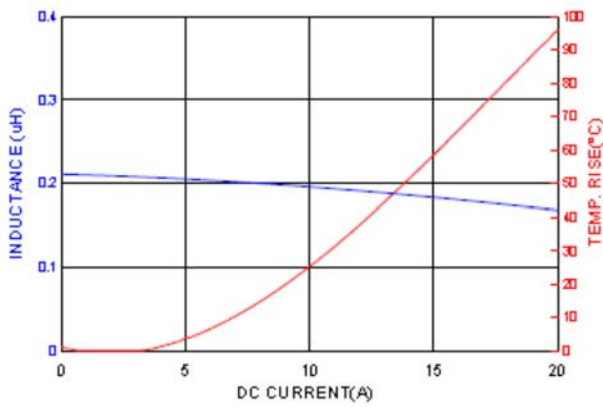
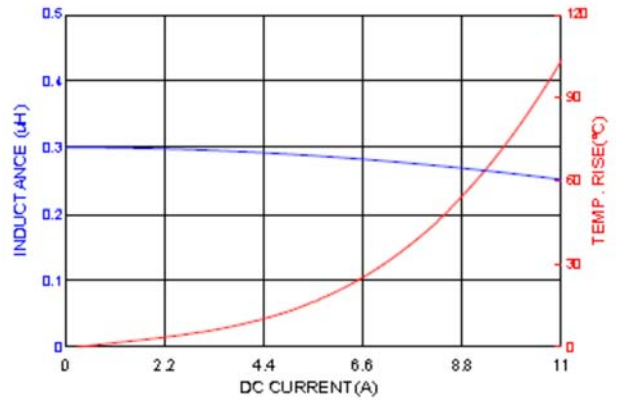
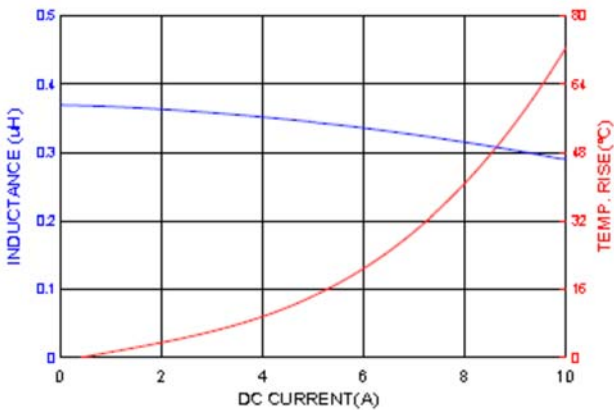
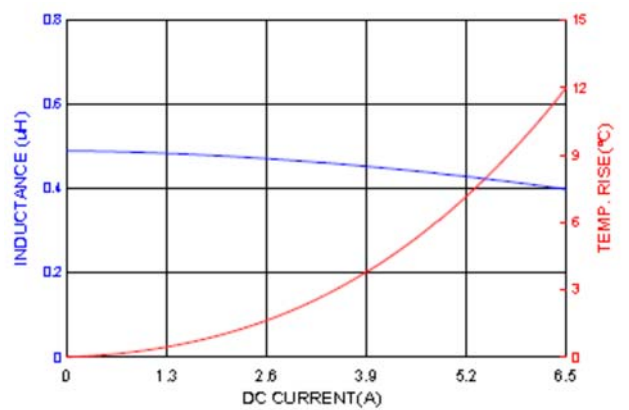
1. The above PCB layout reference only.
2. Recommend solder paste thickness at 0.12mm and above.

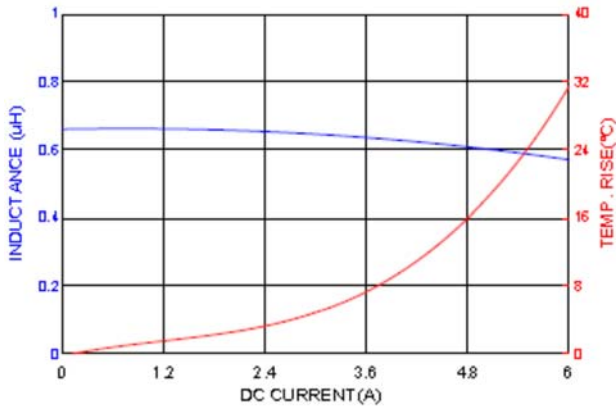
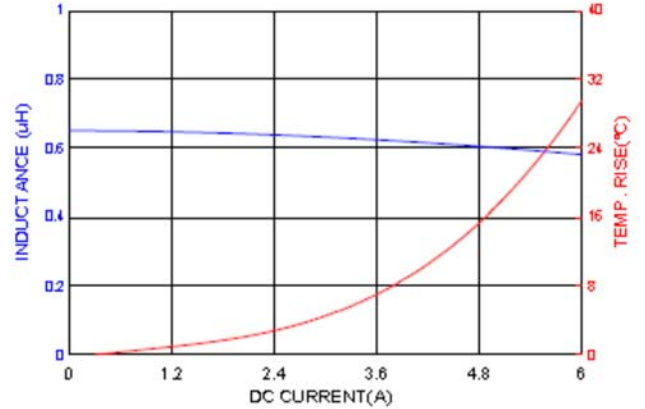
## ELECTRICAL CHARACTERISTICS

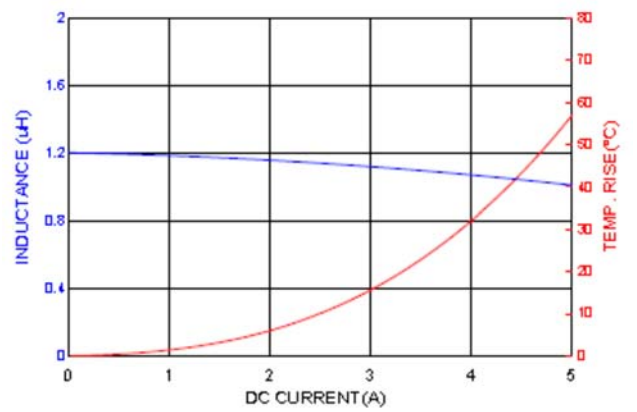
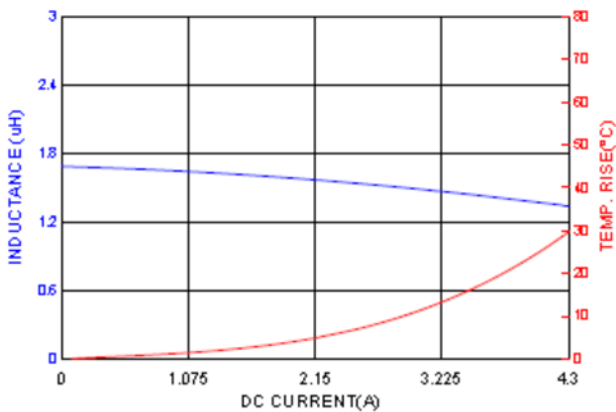
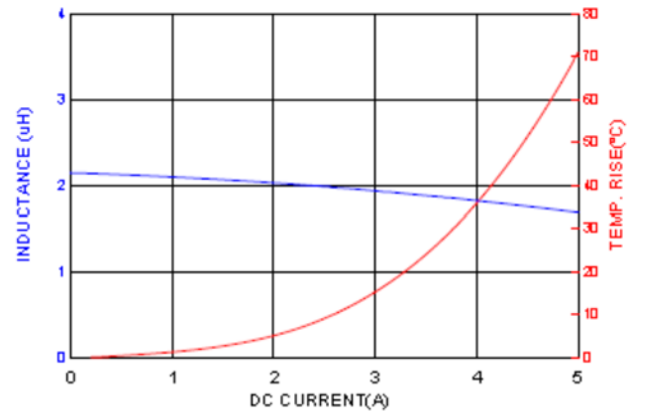
Part Number	Inductance L0	I rms (A) Typ.	I sat (A) Typ.	DCR(mΩ)	
	(uH)±20% @ 0 A			Typ.@25°C	Max.@25°C
HMPLO412HP-R10YG-Z02	0.10±30%	11.5	25	4.3	5.5
HMPLO412HP-R15YG-Z02	0.15±30%	10	21.5	5.5	6.8
HMPLO412HP-R22MG-Z02	0.22±20%	8.5	20	6.6	8.0
HMPLO412HP-R33MG-Z02	0.33±20%	7.0	11	13.6	16
HMPLO412HP-R36MG-Z02	0.36±20%	6.5	8.5	15.5	18
HMPLO412HP-R47MG-Z02	0.47±20%	6.0	6.5	18	20
HMPLO412HP-R60MG-Z02	0.60±20%	5.3	6.0	22.5	26
HMPLO412HP-R68MG-Z02	0.68±20%	5.0	6.0	32	37
HMPLO412HP-1R0MG-Z02	1.00±20%	4.0	6.0	41	47
HMPLO412HP-1R2MG-Z02	1.20±20%	3.5	5.0	48	56
HMPLO412HP-1R5MG-Z02	1.50±20%	3.0	4.0	55	63.3
HMPLO412HP-2R2MG-Z02	2.20±20%	2.8	3.5	69.2	80
HMPLO412HP-3R3MG-Z02	3.30±20%	2.3	3.0	84	97
HMPLO412HP-4R7MG-Z02	4.70±20%	2.0	2.5	128	145
HMPLO412HP-5R6MG-Z02	5.60±20%	1.7	2.3	180	208
HMPLO412HP-6R8MG-Z02	6.80±20%	1.5	1.7	300	360
HMPLO412HP-8R2MG-Z02	8.20±20%	1.4	1.6	313	376
HMPLO412HP-100MG-Z02	10.0±20%	1.3	1.4	410	463
HMPLO412HP-220MG-Z02	22.0±20%	0.8	1.0	950	1050

Note:

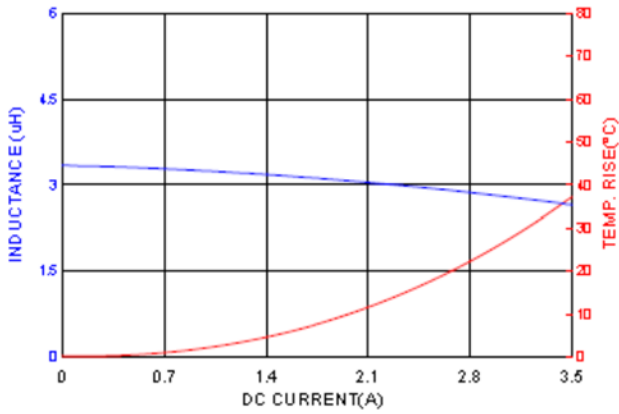
1. Test frequency : Ls : 100KHz /1.0V.
2. All test data referenced to 25°C ambient.
3. Testing Instrument(or equ) : L: HP4284A,CH11025,CH3302,CH1320,CH1320S LCR METER / Rdc:CH16502,Agilent33420A MICRO OHMMETER.
4. Heat Rated Current (I<sub>rms</sub>) will cause the coil temperature rise approximately ΔT of 40°C
5. Saturation Current (I<sub>sat</sub>) will cause L0 to drop approximately 20%.
6. The part temperature (ambient + temp rise) should not exceed 125°C under worst case operating conditions. Circuit design, component, PCB trace size and thickness, airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application.
7. Special inquiries besides the above common used types can be met on your requirement.

**TYPICALELECTRICALCHARACTERISTICS:**
**HMPL0412HP-R10**

**HMPL0412HP-R15**

**HMPL0412HP-R22**

**HMPL0412HP-R33**

**HMPL0412HP-R36**

**HMPL0412HP-R47**


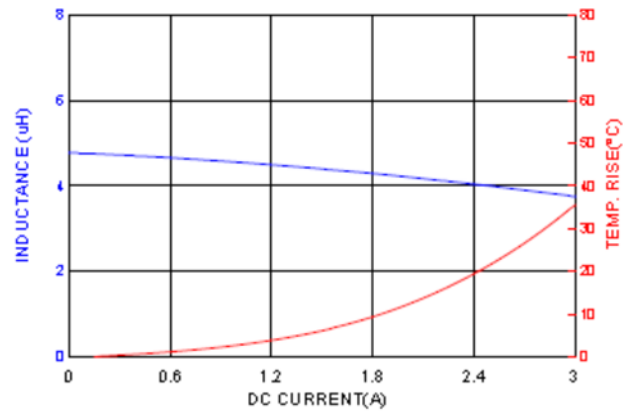
**HMPL0412HP-R60**

**HMPL0315H-R68**

**HMPL0412HP-1R0**

**HMPL0412HP-1R2**

**HMPL0412HP-1R5**

**HMPL0412HP-2R2**


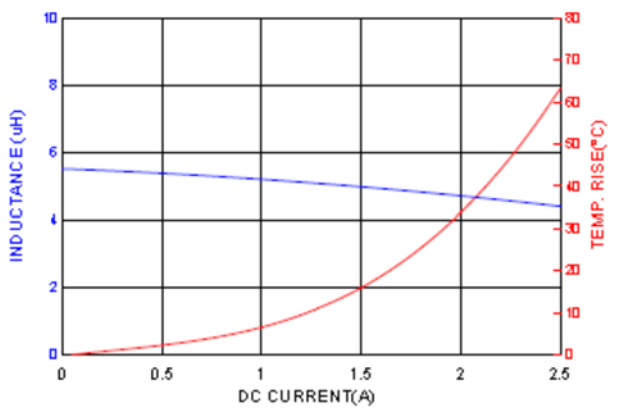
**HMPL0412HP-3R3**



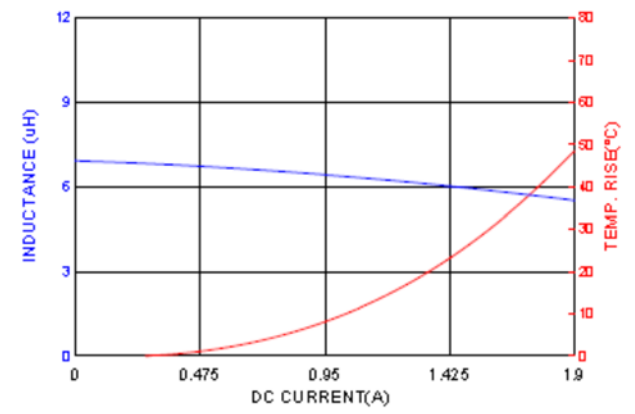
**HMPL0412HP-4R7**



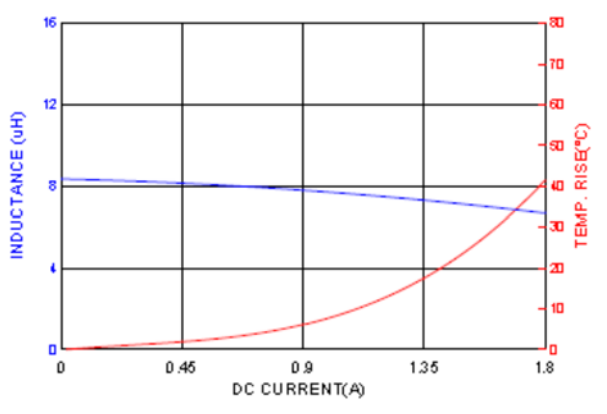
**HMPL0412HP-5R6**



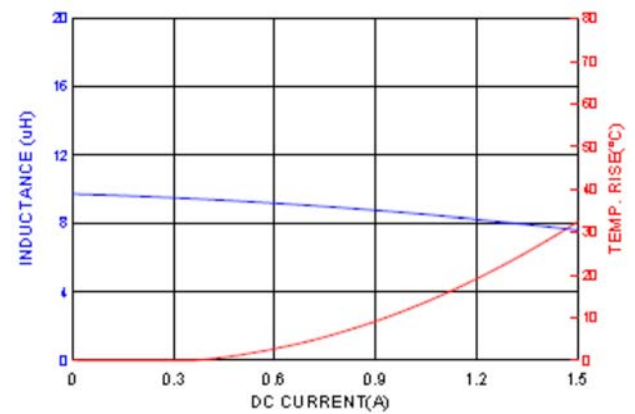
**HMPL0412HP-6R8**

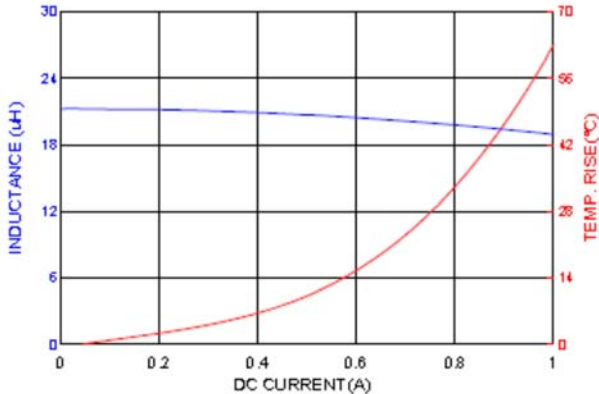


**HMPL0412HP-100**



**HMPL0315H-150**



**HMPL0412HP-220**

**Reliability and Test Condition**

Item	Performance	Test Condition
Operating temperature	-40~+125°C (Including self - temperature rise)	
Storage temperature	1. -10~+40°C, 50~60%RH (Product with taping) 2. -40~+125°C (on board)	
<b>Electrical Performance Test</b>		
Inductance	Refer to standard electrical characteristics list.	HP4284A, CH11025, CH3302, CH1320, CH1320S LCR Meter.
DCR		CH16502, Agilent33420A Micro-Ohm Meter.
Saturation Current (Isat)	Approximately $\Delta L 30\%$	Saturation DC Current (Isat) will cause L0 to drop $\Delta L(\%)$
Heat Rated Current (Irms)	Approximately $\Delta T 40^\circ\text{C}$	Heat Rated Current (Irms) will cause the coil temperature rise $\Delta T(^\circ\text{C})$ . 1. Applied the allowed DC current 2. Temperature measured by digital surface thermometer
<b>Reliability Test</b>		
Life Test	Appearance : No damage. Inductance : within $\pm 10\%$ of initial value Q : Shall not exceed the specification value. RDC : within $\pm 15\%$ of initial value and shall not exceed the specification value	Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020D Classification Reflow Profiles) Temperature : $125 \pm 2^\circ\text{C}$ (Inductor) Applied current : rated current Duration : 1000 $\pm$ 12hrs Measured at room temperature after placing for 24 $\pm$ 2 hrs
Load Humidity		Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020D Classification Reflow Profiles) Humidity : $85 \pm 2\%$ R.H, Temperature : $85^\circ\text{C} \pm 2^\circ\text{C}$ Duration : 1000hrs Min. with 100% rated current Measured at room temperature after placing for 24 $\pm$ 2 hrs
Moisture Resistance		Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020D Classification Reflow Profiles) 1. Baked at $50^\circ\text{C}$ for 25hrs, measured at room temperature after placing for 4 hrs. 2. Raise temperature to $65 \pm 2^\circ\text{C}$ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to $25^\circ\text{C}$ in 2.5hrs. 3. Raise temperature to $65 \pm 2^\circ\text{C}$ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to $25^\circ\text{C}$ in 2.5hrs, keep at $25^\circ\text{C}$ for 2 hrs then keep at $-10^\circ\text{C}$ for 3 hrs 4. Keep at $25^\circ\text{C}$ 80-100%RH for 15min and vibrate at the frequency of 10 to 55 Hz to 10 Hz, measure at room temperature after placing for 1~2 hrs.

Thermal shock		Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles Condition for 1 cycle Step1 : -40±2°C 30±5min Step2 : 25±2°C ≤0.5min Step3 : 125±2°C 30±5min Number of cycles : 500 Measured at room temperature after placing for 24±2 hrs															
Vibration		Oscillation Frequency: 10 ~ 2K ~ 10Hz for 20 minutes Equipment : Vibration checker Total Amplitude:1.52mm±10% Testing Time : 12 hours(20 minutes, 12 cycles each of 3 orientations).															
Bending		Shall be mounted on a FR4 substrate of the following dimensions: >=0805 inch(2012mm):40x100x1.2mm <0805 inch(2012mm):40x100x0.8mm Bending depth: >=0805 inch(2012mm):1.2mm <0805 inch(2012mm):0.8mm duration of 10 sec.															
Shock	Appearance : No damage. Impedance : within±15% of initial value Inductance : within±10% of initial value Q : Shall not exceed the specification value. RDC : within ±15% of initial value and shall not exceed the specification value	<table border="1"> <thead> <tr> <th>Type</th> <th>Peak value (g's)</th> <th>Normal duration (D) (ms)</th> <th>Wave form</th> <th>Velocity change (V)/ft/sec</th> </tr> </thead> <tbody> <tr> <td>SMD</td> <td>50</td> <td>11</td> <td>Half-sine</td> <td>11.3</td> </tr> <tr> <td>Lead</td> <td>50</td> <td>11</td> <td>Half-sine</td> <td>11.3</td> </tr> </tbody> </table>	Type	Peak value (g's)	Normal duration (D) (ms)	Wave form	Velocity change (V)/ft/sec	SMD	50	11	Half-sine	11.3	Lead	50	11	Half-sine	11.3
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SMD	50	11	Half-sine	11.3													
Lead	50	11	Half-sine	11.3													
Solder ability	More than 95% of the terminal electrode should be covered with solder.	Preheat: 150°C,60sec. Solder: Sn96.5% Ag3% Cu0.5% Temperature: 245±5°C Flux for lead free: Rosin. 9.5% Dip time: 4±1sec Depth: completely cover the termination															
Resistance to Soldering Heat		Depth: completely cover the termination <table border="1"> <thead> <tr> <th>Temperature(°C)</th> <th>Time(s)</th> <th>Temperature ramp/immersion and emersion rate</th> <th>Number of heat cycles</th> </tr> </thead> <tbody> <tr> <td>260 ±5 (solder temp)</td> <td>10 ±1</td> <td>25mm/s ±6 mm/s</td> <td>1</td> </tr> </tbody> </table>	Temperature(°C)	Time(s)	Temperature ramp/immersion and emersion rate	Number of heat cycles	260 ±5 (solder temp)	10 ±1	25mm/s ±6 mm/s	1							
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260 ±5 (solder temp)	10 ±1	25mm/s ±6 mm/s	1														
Terminal Strength	Appearance : No damage. Impedance : within±15% of initial value Inductance : within±10% of initial value Q : Shall not exceed the specification value. RDC : within ±15% of initial value and shall not exceed the specification value e	Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles With the component mounted on a PCB with the device to be tested, apply a force(>0805:1kg , <=0805:0.5kg)to the side of a device being tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to apply a shock to the component being tested. 															

Note : When there are questions concerning measurement result : measurement shall be made after 48 ± 2 hours of recovery under the standard condition.